



Materials commonly used for Single Layered PCBs

| Item | Units | IT-140TC | IGAV FR95 | AlCuP G | Duraver E-Cu 104 | KB-6160 |
|--|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Manufacturer | - | ITEQ | Aismalibar | Aismalibar | Isola | KingBoard |
| Material | - | FR-4 | FR-4 | SMI | FR-4 | FR-4 |
| Volume Resistivity | | | | | | |
| After moisture resistance | MΩ | 1,0 x 10 ⁴ | 1,0 x 10 ⁷ | 1,0 x 10 ⁴ | 8,0 x 10 ⁸ | 1,0 x 10 ⁸ |
| At elevated temperature E-24/125 | | 1,0 x 10 ³ | 1,0 x 10 ⁷ | | 8,0 x 10 ⁶ | |
| Surface Resistivity | | | | | | |
| After moisture resistance | MΩ | 1,0 x 10 ⁴ | 1,0 x 10 ⁶ | 1,0 x 10 ⁵ | 4,0 x 10 ⁶ | 1,0 x 10 ⁶ |
| At elevated temperature E-24/125 | | 1,0 x 10 ³ | 1,0 x 10 ⁵ | | 7,0 x 10 ⁴ | |
| Moisture Absorption | % | < 0.8 | 0,19 | - | 0,16 | 0,21 |
| Dielectric Breakdown | kV | 40 | 45 | - | 45 | - |
| Permittivity @ 1 MHz | - | 4,7 | 4,8 | - | 4,6 - 4,9 | - |
| Loss Tangent @ 1 MHz | - | 0,017 | 0,057 | - | 0,019 | 0,022 |
| Flexural Strength | | | | | | |
| Length direction | N/mm ² | 415 | 550 | - | 600 | 565 |
| Cross direction | | 345 | 450 | | 480 | |
| Flexural Strength at Elevated Temperature | N/mm ² | - | - | - | - | - |
| Arc Resistance | sg | 60 | 120 | - | - | 125 |
| Thermal Stress for 10 sg at 288°C | | | | | | |
| Unetched | - | Conforme | 60 sg | - | ≥ 10 sg | 180 sg |
| Etched | - | Conforme | - | - | ≥ 10 sg | |
| Electric Strength | kV/mm | - | - | - | - | - |
| Time to blister | | | | | | |
| @ 288°C floating on solder | sg | - | - | > 60 | - | - |
| Copper Peel Strength | | | | | | |
| After heat shock 20 seconds @ 288°C | N/mm | - | - | > 1,8 | - | - |
| Dielectric breakdown voltage | kV | - | - | 5 | - | - |
| Thermal conductivity (dielectric layer) | w/m x K | - | - | 1,3 | - | - |
| Thermal impedance (dielectric) x 10³ | K x m ² /w | - | - | 0,096 | - | - |
| Relative permittivity, 10 kHz | - | - | - | 4,5 | - | - |
| Dissipation factor, 10 kHz | - | - | - | 0,02 | - | - |
| Capacitance | pF/cm ² | - | - | 46 | - | - |
| Flammability | - | V-0 | V-0 | V-0 | V-0 | V-0 |
| Glass Transition Temperature | °C | 135 | 135 | 90 | 135 | 135 |
| Decomposition Temperature | °C | 305 | - | 130 | - | 305 |
| CAF Resistance | - | AABUS | - | - | - | - |
| Comparative Tracking Index (CTI) | Volts | Class 3 (179 - 249) | Class 3 (179 - 249) | > 550 | Class 3 (179 - 249) | Class 3 (179 - 249) |

REMARKS

Information according to manufacturer's Technical Data Sheets